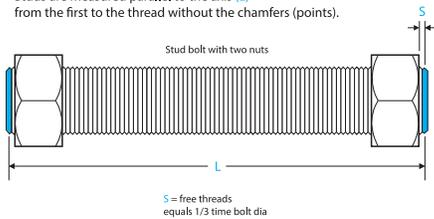


# FLANGE BOLTING CHART ASME B16.5

Studs are measured parallel to the axis (L) from the first to the thread without the chamfers (points).



## Class 1500

Nominal Pipe Size	No. of Studs	Diameter of Studs	Stud Bolt Length
1/2"	4	3/4"	4-1/4"
3/4"	4	3/4"	4-1/2"
1"	4	7/8"	5"
1-1/4"	4	7/8"	5"
1-1/2"	4	1"	5-1/2"
2"	8	7/8"	5-3/4"
2-1/2"	8	1"	6-1/4"
3"	8	1-1/8"	7"
3-1/2"	-	-	-
4"	8	1-1/4"	7-3/4"
5"	8	1-1/2"	9-3/4"
6"	12	1-3/8"	10-1/4"
8"	12	1-5/8"	11-1/2"
10"	12	1-7/8"	13-1/4"
12"	13	2"	14-3/4"
14"	16	2-1/4"	16"
16"	16	2-1/2"	17-1/2"
18"	16	2-3/4"	19-1/2"
20"	16	3"	21-1/4"
24"	16	3-1/2"	24-1/4"

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