

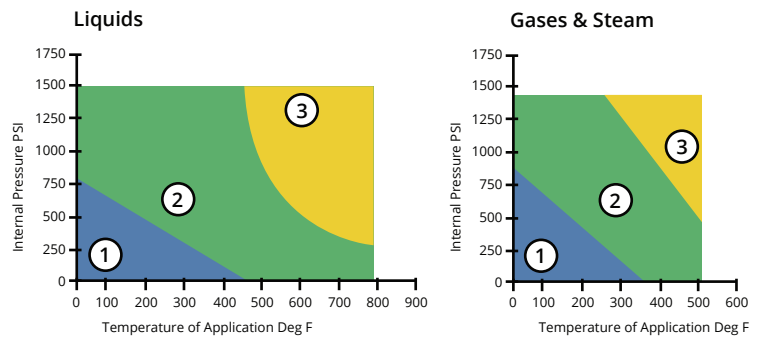


Klingsil C-4430

- Fiberglass and Aramid Fibers
- Nitrile Binder
- Excellent Steam Sheet
- Excellent Chemical Resistance
- Good Creep Relaxation
- General Purpose Sheet
- Typical values refer to 1/16" material unless otherwise specified.

Pressure & Temperature Graphs
Material Thickness: 1/16"

Creep Relaxation ASTM F38B (1/32")	20%
Sealability ASTM F37A (1/32")	< 0.5 ml/hr
Gas Permeability DIN 3535/6	< 0.5 ml/min
Compressibility ASTM F36J	9%
Recovery ASTM F36J	50% minimum
Klinger Hot Compression Test	
Thickness Decrease 73°F (23°C)	8 % initial
Thickness Decrease 572°F (300°C)	11% additional
Weight Increase	
ASTM F146 after immersion in Fuel B 5h/73°F (23°C)	10% maximum
Thickness Increase	
ASTM F146 after immersion in ASTM Oil 1, 5h/300°F (149°C)	0-5%
ASTM Oil IRM903, 5h/300°F (149°C)	0-3%
ASTM Fuel A, 5h/73°F (23°C)	0-5%
ASTM Fuel B, 5h/73°F (23°C)	0-5%
Dielectric Strength	
ASTM D149-95a	16kV/mm
ASTM F104 Line Call Out	F712132B3E11K6M5
Leachable Chloride Content	
FSA Method (Typical)	150 ppm
Density ASTM F1315	96 lb/ft ³ (1.55 g/cc)
Color (Top/Bottom)	White/Green



The pressure/temperature graphs shown are the most current method of determining the suitability of a gasket material in a known environment. Use the pressure and temperature graphs to select the most suitable material for your application.

1. In area one, the gasket material is suitable using common installation practices subject to chemical compatibility.
2. In area two, appropriate measures are necessary for installation of the gasket to ensure maximum performance. Please call or refer to the KLINGER® expert software system for assistance.
3. In area three, do not install gaskets in these applications without first referring to the KLINGER® expert software system or contacting DD Engineered Product Inc.'s technical support service. These graphs were developed from testing Klinger materials. Do not use them for competitors' materials since non-asbestos gasketing materials do not have service equivalents.

Use: The limitations of use, as shown in the graphs, are for guidance only, and are based on 1/16" thick material. The limitations of use decrease significantly as gasket thickness increases. Do not use a thicker gasket material or "double gaskets" to solve a gasket problem without first consulting the manufacturer. The ability of a gasket material to make and maintain a seal depends not only on the quality of the gasket material, but also on medium being sealed, the flange design, the amount of pressure applied to the gasket by the bolts and how the gasket is assembled into the flanges and tightened.

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